



# Moss Group Automation

- COMPONENT** - 4 & 6 Cylinder Blocks
- MATERIAL** - Cast Iron
- OPERATIONS** - Rough Mill End Faces and Mill Boss Front Face Flange

**MACHINE SPECIFICATION:**  
The machine is a fully automated Milling Machine with two opposed heavy duty milling heads and a cross milling head on separate slide. Flexibility for machining two components is achieved via change over workholding fixtures mounted to a heavy duty milling table.  
**PRODUCTION** - 36 Compt's/Hour

